# Empower Your Tomorrow's Technology Today.

### KingBrother Technology Limited

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# KINGBROTHER Circuit Your Wisdom

Innovative Integrated Design-Manufacture Service Provider



# Empower Your Tomorrow's Technology Today.

## Catalogue

		01	About us
Mission	Circuit your wisdom. Using technology and ingenuity to reconstruct the world of electronic circuits and make innovation simpler.	02	Products and Service
Vision	CRO for electronic product R & D Service provider for hardware innovation, digital integration Service provider for commercialization of scientific and technological achievements	03	Brand Advantage
Strategy	Empower your tomorrow's technology today	05	Electronic Design Service IDH Design CAD Design
Business Philosophy	Design-Oriented, leading technology Rapid service and ingenious manufacturing.	15	PCB Manufacture
		24	IEMS BOM Service Electronic Assembly Electronic Enginering and Testir
		31	Intellectual Property Partner

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## **Company Profile**

# **Products and Services**

#### **KINGBROTHER** SZ.301041

Founded in 1997, KingBrother specializes in electronic interconnection technology and focuses on electronic product R&D and hardware innovation, integrated electronics design and manufaturing, industrial internet platform and technological innovations business etc. KingBrother strives to build a world-class electronic design and hardware invovation service platform.

Electronic Design services Printed-Circuit Board





PCB desigh



IDH

PCB manufacture

01 PAGE

**Electronic Manufacturing Services** 



service

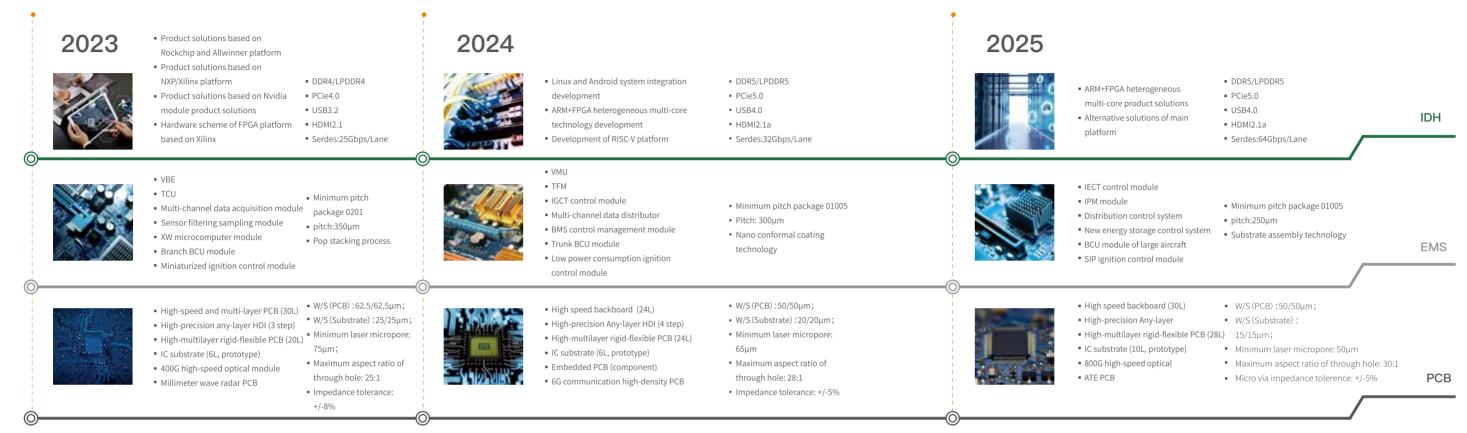


Assembly



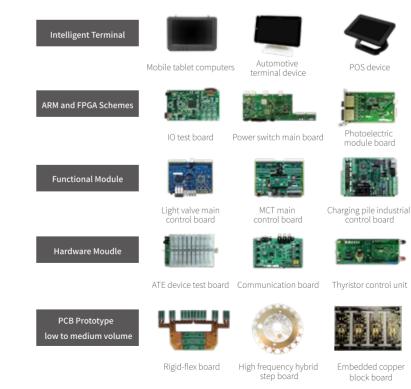
Electronic engineering and testing

## **Technology R&D Roadmap**



## **Brand Advantages**

27+ Years brand accumulation, research and technology, design and industry resources, empowering the integrated design and innovation service.



2,500,000+

Parts

300,000+

Engineers

5+

300+ Technology solutions

Design centers

18,000+ Clients

4+

centers

Manufacturing

## 1,000+

Clients of 10+ years

50+

**IDH** clients

03

## **Integrated Design and Manufacture**





MIR main board



Elevator monitoring system





High-speed backboard





Rugged PAD



Transmitting mair control board



CLC interface board Electric transmitter boa



Embedded resistance board



IoT hand take device Intelligent audio device HD network camera



IoT gateway



detection syste



Electric Power ma



Millimeter wave radar board





## **Design-Oriented Collaborative Innovation**

#### Build a world-class industrial design center

The era of artificial intelligence and internet of things puts forward higher requirements for hardware innovation. Adheres to the concept of "Design-Oriented", KingBrother takes IDH department as the core of product development chain, in order to support the group's technology research and innovation, collaborative manufacturing and R&D services. The design field covers the whole scene, the whole industrial chain and the whole life cycle. The design features include standardization, digitization, automation and intelligence, and it is committed to building a world-class industrial design center.

## **Design Services**

**IDH** CAD BOM

## Design Advantages

#### Intimate services

- Professional engineer one-on-one on-site follow-up
- Each project provides a "1+N" team model

#### **Professional IDH team**

 Gathering hundreds of outstanding designers from around the world.

• More than 5 years per capita design experience

#### Price advantage

- Free package design of PCB components
- Cost-effective simulation service

#### Take design quality as the top priority

• Leading the way in initiating lean culture and lean design among peers Clarify the policy of prioritizing design quality

#### **Product diversification**

 Annual experience in designing thousands of products, covering communication, multimedia, computer, industrial control, aerospace, medical, transportation, etc

#### Wide customer coverage

 Serving over thousands of enterprises, 50+Fortune 500 companies, and many well-known domestic companies

## **IDH Solution**

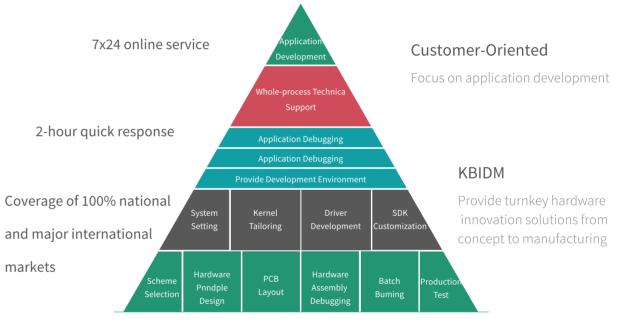
Focused on application and program development, IDH (Independent Design House) provides customers with complete design and R&D technical services, including electronic products, modules, baseboards, core boards, and whole board customization, to accelerate the launching of products.

#### Hardware Design

- Embedded End-product Design
- Function customization
- ARM, FPGA, GPU, DSP

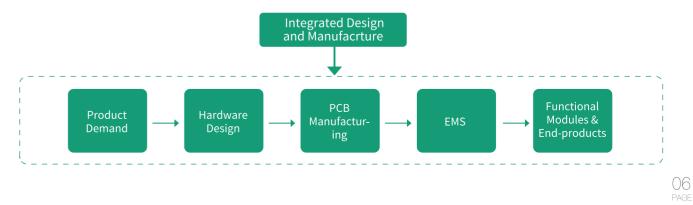
### BSP development

## Service Advantages



### **IDM** Advantages

By integrating the manufacturing and supply chain advantages of KingBrother, KBIDM creates an efficient, low-cost, and highly competitive chain system from design to manufacturing, from solutions to products. We help customers develop innovative products with the shortest delivery time and the best quality.



#### Software Design

- I/O interface Debugging
- Linux/Android customization

#### Industrial Design

- Mechanical design
- Prototype
- Mould optimization of mass production

## **IDH** Design

## Scheme design of embedded complete machine

Focus on design, realize the customization of functional requirements, save development time for customers, reduce costs and improve efficiency.

#### E A တို Rich development resources Reliable design capability Deep technical support The software and hardware Extensive design experience, In-depth cooperation with the original IC factory provides technical development resources of many

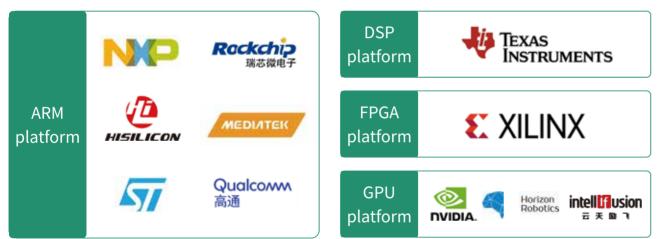
combined with practical application, helps customers shorten the design cycle and complete products that meet market demand.

## Master Control Platform

industries and applications are

rich, providing solutions in

various forms and directions.



## **IDH Design Quality Assurance**

Provide systematic guarantees such as demand management, project management, change management, problem management, material management and document management; Establish a structured and asynchronous development process. Through the platform-based development process, the product development process will form a closed loop to promote product R&D management.



Standardized R&D process,

standardized coding, naming and format of business workflow baseline management and



Project schedule management, project cost planning, project project status management.



Establish the integration of multiple workflow database design software. ERP system integration



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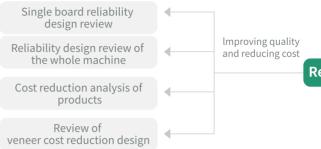
support for the underlying hardware

system and software system, making

the whole product more reliable.

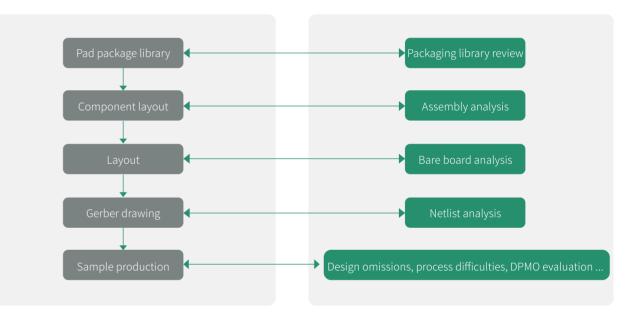
Record, classify and follow up the problem, summarize and file the experience and share it.

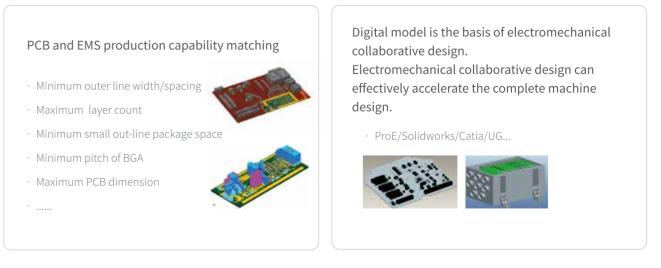
## **Design for Reliability**



## System Design Review and Manufacturability **Design Base On DFX**

Intelligent DFX software+reliability experience library empowers design reliability





Service Content

**Reliability** design

Design review and verification

Reliability design review an circuit signal simulation Electromechanical nanufacturability analysi

DFM review into design

## **Design Capability**

Item	Function	Capabilities
	ARM	TI:AM3358, AM4376,AM5728 NXP:i.MX6, i.MX8, LS1043 Rockchip:RK3288,RK3399,RK3566,RK3568,RK3588 Allwinner:T3 , T5, A20 Hisilicon: Hi3519, Hi3559
Processor	GPU	Nvidia:Jetson AGX Xavie Horizon Robotics:J3, J5, X3 Intellifusion:EDGE10 series
	FPGA	XILINX: ZYNQ7020
	DSP	TI:TMS320C6678 TMS320C665x
	DDR/SDRAM	SDRAM,DDR2,DDR3,LPDDR3,DDR4,LPDDR4
	eMMC/Nand	eMMC,Nand FLASH
Storage	Others	SPI FLASH,QSPI FLASH,EEPROM,SRAM
	External storage	SSD,Hard disk,USB flash disk, TF card, SD card
Communication Interface	/	UART、I2C、SPI、CAN、LIN、 Ethernet、USB2.0、USB3.0、 Type C、SDIO、PCIE、 SATA、SerDes、Telecommunication、 Peripheral Bus
	Display	HDMI,DVI,VGA,LVDS,MIPI DSI,DP,CVBS,EDP,SDI
Display Interface	Touch Screen	Capacitive touch, Resistive touch
Camera Interface	/	MIPI CSI, DVP, Ethernet camera
Voice	/	I2C, TDM, PCM
Power	/	DC, AC
	IDdesign	Appearance style, material, color matching, electromechanical coordination
Product design	Structural design	Materials, processes, mold opening optimization, reinforcement, protective design, electromechanical collaboration
	OS	Android, Linux,Wince,Ubuntu,Debian
Software	Others	BSP Development
Product Integration	Complete Machine	Complete machine design solutions, Customized solutions, BOM procurement, PCBA production test, Complete machine production assembly test

## **IDH** Cases





#### Heart Rate Variability Analyzer

Basic Info: Based on RK3566, it adopts medical standard design, uses anti-interference, high-standard components, Linux system, and optimized multi-channel data algorithm. It has a stability guarantee of operation efficiency and power consumption. Besides, with WIFI and network interface, it allows professional doctors to conduct data statistics and analysis. ID structure design adopts advanced texture, in line with the professional and concise characteristics of medical devices. It is versatile with stable performance.

Features: Portable, multi-channel data processing

Application Field: Medical and health equipment





**Basic info:** Based on RK3588,through 5G network and various industrial control interfaces, deployed in a specific edge computing network system. mainly applicable to the field of intelligent manufacturing, low-delay control and monitoring of factory equipment and improving production efficiency and quality. In the application of IoT, realize real-time transmission and analysis of IoT device data, strengthen smart city and smart transportation applications.

### **Rugged Tablet**

Basic Info: Based on RK3399 and android system, it has a Type-C dock, Wi-Fi and wired networking function, and a USB3.0 interface for transferring files. It has automatic search function, equipped with camera fingerprint sensor, microphone and speaker, capacitive touch screen. The structure design of the whole machine is dustproof, waterproof and anti-falling.

Features: HD video processing, extensible output

Application Field: Security, industrial control



### **Edge Computing Industrial Controller**

Features: Multiple industrial interfaces, TSN time-sensitive network support, 5G

Application Field: industrial control

# **CAD Design**

## **PCB** Design

Adhere to R&D customer demand-oriented and design first, provide customers with high-speed PCB design and value-added services, as well as the optimal solutions for product performance, cost and manufacturing cycle.

## **Services**



#### PCB design training and diagnosis

- Design of high-speed, high-density, mixed digital and analog PCB
- Design of embedded capacitance resistance, HDI and rigid-flexible
- Drawing schematic library, component package library
- Multiple software versions PCB design and PCB revision

Provide IBIS model, perform SI analysis on single board, and

By changing the topology, chip driving ability, termination

matching resistance scheme, etc., Solve the problems such

**Simulation Design** 

DDR 3/4/5 Parallel Signal Simulation and Timing Simulation

Simulation optimization of high-speed serial signal

• High speed backplane system channel simulation, design

Passive structure S parameter extraction and channel

Power IR-Drop voltage drop, PDN impedance analysis

Signal integrity technology related training

SI signal integrity analysis

output simulation report data

as timing, reflection and crosstalk

Service

channels for 2.5-100G

and test technology

optimization simulation



#### EMC problem diagnosis, analysis and design

- By changing the components selection, single board structure and other measures to provide solutions to EMC design
- By adjusting the layout and wiring of PCB files, make a scheme to ensure it passes the EMC grade
- Provide EMC solutions through product debugging and rectification

### **High density and** high speed PCB design

## Ξ

#### Packaging library design and management consulting

- Based upon the DataSheet documents provided by custom ers, design PCB package and schematic package in accordance with standard specifications
- Manage and classify the component library

#### Customer pain point

- The signal rate can not meet the design requirements
- Excessive signal reflection causes signal overshoot, ringing, edge delay, etc
- Excessive signal crosstalk causes data error and packet loss
- Power/GND noise, sudden signal changes produce peak current, causes voltage fluctuation between power supply and GND
- The voltage drop is too large, the load is undervoltage, which cause boards cannot be started normally
- Insufficient copper foil, resulting in excessive local heat

## EDA Industrial Design Software Independently Developed by KingBrother Make Layout Easier!

KBEDA skill is a secondary development tool based on cadence software platform, which is suitable for several version of cadence, Allegro. It has more than 400 different application functions, many of which got software copyright and patent license. This skill Improve the design quality and help customers shorten the cycle.

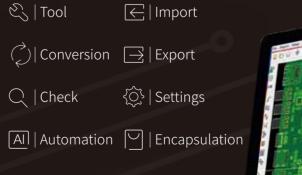
## Advantages

- King Brother's 20 Years' data accumulation and experience contribution
- After 10 years of iteration, hundreds of design teams and VIP users have actually verified it
- Nearly 140 manufacturability design inspection tools
- Improve PCB design operation specifications, design efficiency, and guarantee product quality

## Main Features

- User graphical interface of features
- Professional PCB packaging design function
- Design and plan specialized system functions and command sets
- Comprehensive inspection of production manufacturability
- Data analysis and rapid automatic processing for modular and repetitive work
- Customize the file format required by users
- Routine inspection of system circuit, control circuit and power supply network
- Realize the functions that allegro software can't achieve

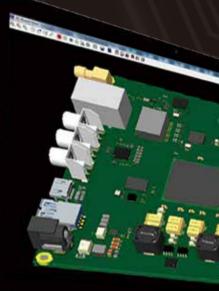
## **Major Categories**



 Multiple software versions PCB design and PCB revision 11







## **Design Capabilities**

Items		Capabilities	
Max Design Layers		46L	
Max P	IN Number	50000 PIN	
Max Conne	ections Number	33926 Connections	
Minimur	n Trace Width	2mil	
Minimum Trace Space		2mil	
Minimum Via Diameter		4mil	
Maximum BGA Number		47	
Minimum E	3GA PIN Spacing	0.35mm	
Maximum I	3GA PIN Number	4096pin	
Max S	Signal Rate	56G	
	Industrial Control	Industrial camera,Motor driver board,Blockchain mining machine Computing board,Control board,Server mainboard,High & low voltage power supply board	
Products Designed	Communication	Radar Equipped PCB Automotive Electronics PCB,RF PCB	
	consumer	Base Station mainboard,Smart home ,Router,Computing Class boards, Small HDI PCB for consumer electronics,Video processing PCB,Medical ultrasound Mainboard,Tablet mainboard	
Chips Designed		Loongson,Phytium,XILINX(FPGA),NXP,HISILICON,Rockchips,AMD,INTEL,Allwinner,MTK	

## **Quick Delivery**

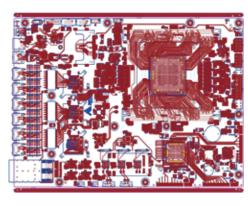
Design Quantity	Quickest Delivery Date
0-1000PIN	3days
1000-3000PIN	5days
3000-5000PIN	7days
5000-8000PIN	10days
8000-10000PIN	13days
10000-20000PIN	17days

## **Service Commitments**

Efficient Response, Support		
Complete data review and quotation	1hour	
Quick response	2hours	
Technical support	7*24hours	
Order service	7*24hours	

Professional Guidance, Intimate Service
"One-to-one" service for senior engineers
Daily progress notification review and status technical support
Each design step has a comprehensive QA by professionals
Design quality to ensure compliance with common board requirements

## **CAD Design Cases**



Chips include PEX8748, SW1621, LCMX02-2000HC, DDR3, optical port, electrical port, SATA, USB3.0, PCIE3.2 and 2.0, etc. The difficulty of this project lies in the high calorific value; The power consumption of CPU and DDR is large, the CPU power supply 130A, and the power supply layer is few; There are many high-speed signals.

#### Solution

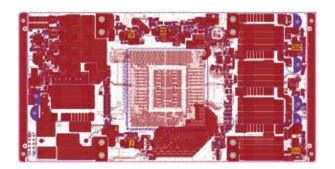
#### Loongson 3AVPX board

#### Technical difficulties

Chips include LS3A3000, DDR3, LS7A1000, etc. The difficulty of this project lies in realizing the layout of more chips and power supplies such as 3A+7A+DDR3 on a smaller 3U board, and the number of power supplies is numerous, which makes the design difficult.

#### Solution

While referring to similar board layout ideas and previous design experience, through active communication with customers, the schematic design and power supply scheme are optimized; Through reasonable layout and reasonable stacking, the signal quality is guaranteed, and the requirements of manufacturability and cost control are taken into account. Finally, the design was successfully completed and delivered to the customer.



### Industrial POE Switching Motherboard

#### Technical difficulties

Realtek's switch chips RTL9312, RTL8231, DDR3, USB3.0, VGA, optical port, electrical port, POE, etc. The difficulty of this project lies in high-speed circuit design, structural limitation in the board, POE, etc. At the same time, it must meet the customer's electro magnetic compatibility requirements and cooling structure

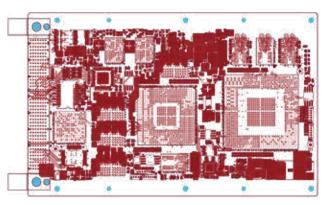
#### Solution

Optimize the structure, layout, schematic design and power supply scheme according to the customer's ideas and repeated communi cation, according to the structural requirements and cost consider ations, so as to meet the customer's design requirements; While ensuring the signal quality, it also takes into account the require ments of manufacturability and cost control. Finally, the design was successfully completed and delivered to customer.

## **Network Security Platform**

#### Technical difficulties

The air duct runs from left to right. In order to ensure good ventilation and heat dissipation effect, DIMM bars are placed horizontally during layout, and radiators are added to each high-power chip. In order to meet the requirements of CPU power flow, two 20Z power layers are planned. For high-speed lines, consider reducing stubs, and the surface line will directly enter the PCIE slot, reducing stubs and layer-changing vias.



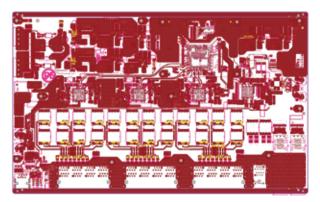
### Liquid-Cooled High Performance **Computing Card**

#### **Technical difficulties**

HYGON CPU and ZiFang processor, D50SV0R8200D high-power power supply, etc. The difficulty of this project lies in 25GPCIE and large calorific value; The power consumption of CPU is large, the CPU power supply is 960A, and the layout is compact, and the 48V power supply needs to be isolated.

#### Solution

With the cooperation of SI experts and structural experts, we have communicated with customers for many times, and adopted the one step blind hole to solve the STUB problem of high-speed line, mechanical blind hole and secondary pressing to solve the layout, isolation and high-power heat dissipation problems, and successfully completed the project according to customer requirements and won favorable comments.



## **Flexible Manufacturing Ingenuity in Service**

PCB prototype expert

## Meet the needs of prototype and quick turn forproduct development and hardware innovation.

KingBrother cooperate with more than 10000+ customers worldwide, covered Asia Pacific, Europe, North America, Australia and Africa. Products are widely applied in Telecommunication, Industrial control, Medical, Automotive, Military and etc.

## Design Optimization

#### PCB prototype and quick turn

**Research and development stage** Multi-variety, small batch and fast delivery

> **Flexible production** Small production unit, no MOQ, quick-turn

> Take service as the core Provide engineering technical support for customer research and development

The annual customer service volume is  $\geq$  3000

Covering industrial control, medical equipment, electric power and energy, almost all industrial industries, research institutes and start-ups have PCB design and manufacturing capabilities of various electronic products



## PCB volume

Mass production Variety, large batch and batch delivery

Standardized production Large production unit and fixed production schedule

Manufacturing as the core Does not involve engineering and technical services

The annual customer service volume is <100 Focus on bulk consumer goods such as

computers and consumer electronics

## **PCB Manufacturing**

## **PCB Division Business**

Based on 20+ years of prototype and Quick-turn service experience, KingBrother has built a flexible production system and service platform suitable for small batch and multi-batch, which can meet the needs of customers for high, medium, low-end and special products, help customers improve R&D efficiency and seize the market quickly.

## **High Reliability**

Understand the needs of customers at the first time, and ensure the reliability of products in the application process with advanced hardware facilities, strict quality control and standardized production and testing processes.

## PCB Plus Solutions

- Provide high-speed and stable PCB design
- Research and development of more reliable high-end quick turn pcb Provide professional and efficient PCBA manu
- facturing services

#### Service hardware engineer, customized production and technical service

## PCB Prototype, Small and **Medium Batch has Unique Advantages**



nherit the data and experi ence of sample production, and reduce the import cost and trial and error cost



and development to mass production.one-stop service, reducing communi cation costs and business costs.



## **Design Oriented**

Adhere to the systematic design-oriented, to provide customers with high Fast PCB design and value-added services, as well as product.Optimal solution of energy, cost and manufacturing cycle



## **Quick Turn**

A flexible production system adapted to small batch and multi-batch has been built. with professional service and high efficien cy of research and development, so that to provide customers with fast delivery guarantee.

## Leading Technology

Focus on PCB R&D, manufacturing and technological innovation, have rich experience in industry standards and process quality, and provide customers with diversified PCB design and manufacturing solutions.

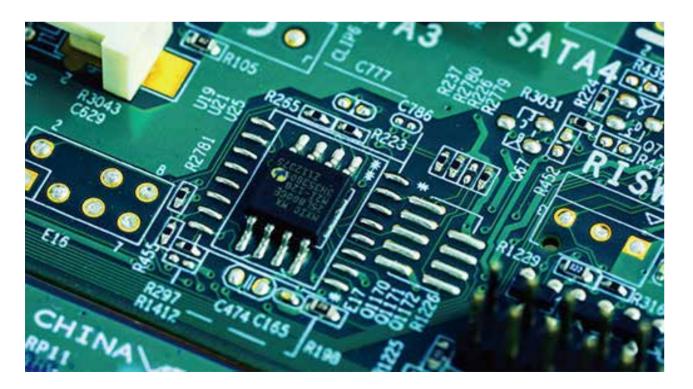
## **PCB** Manufacturing

Specialized in high-mix, low to medium volume, quick-turn PCB manufacturing service.

## **Quality Certificates & Standard System**

KingBrother certified with ISO9001, ISO14001, ISO45001, IATF16949, ISO13485, CQC, UL, AEO、intellectual property, and obtained the ISO/IEC17025 laboratory accreditation certificate to ensure the high reliability of customers' products.

Advantages		Service Promise
	High-reliability	<b>2</b> Hours quotation response
	Quick Turn	<b>2</b> Hours customer service quick response
	Design Oriented	7×24 Hours technical support
	Leading Technology	7×24 Hours order service
	No MOQ	7×24 Hours production operation





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**Green Factory** 

## **Technology Capabilities**

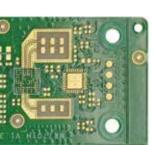
Itoma		Technology Capability			
Items Product category		Prototype	Volume		
		Buried resistance buried capacitance board, buried magnet board, buried component board, buried copper block board, buried ceramic PCB, ceramic board, high-resistance carbon oil board, backlight mini-led board, semi-flexible board, Substrate board, IC substrate board	Single and double side boards, multilayer boards, high-fre- quency step boards, HDI boards, rigid-flex boards, heavy copper boards, high-frequency hybrid boards, mechanical blind buried boards, metal substrates board, metal core boards, high-speed backboards, high-speed optical modules, millimeter-wave radar PCB, and 5G coupler PCB.		
Transmissi	on speed	Max:112Gbps	Max:25Gbps		
	FR4	68	30		
	Rigid-Flex	Total layer/Flex layer: 30/26	Total layer/Flex layer:20/12		
Lavar	High frequency mixed pressure	28	20		
Layer	Pure PTFE	24	16		
	HDI	28/any step	20/4 step		
	iC substrate	4	2		
Board size	Rigid board	Max:550mm*900mm	Max:550mm*620mm		
Doard Size	2L Flex board	Max:2000*200mm	Max:1250*200mm		
Max. board	thickness	12mm	6.5mm		
Trace	PCB	Min:2.0/2.0 mil	Min:3.0/3.0 mil		
width/space	iC substrate	Min:30/30 um	Min:40/40 um		
Max. coppe	r thickness	18 OZ	6 OZ		
	Mechanical hole	Min:0.10mm	Min:0.15mm		
Hole diameter	Laser hole	Min:0.10mm	Min:0.10mm		
	Half plated hole	Min:0.30mm	Min:0.40mm		
Hole wall	Same network	Min:0.13mm	Min:0.2mm		
spacing of vias	Different networks	Min:0.25mm	Min:0.30mm		
Via to inner	≤10L	Min:0.125mm	Min:0.15mm		
copper or wire	>10L	Min:0.15mm	Min:0.18mm		
Aspec	t ratio	20:1	16:1		
Soldermask	Green color	Min:3.0 mil	Min:4.0 mil		
bridge	Other color	Min:4.5 mil	Min:5.0 mil		
Resin plug h	ole diameter	0.08-0.8 mm	0.1-0.6 mm		
Tolerance of impedance		±5%	±10%		
Gold thickness	Immersion gold	MAX:5-8u"	MAX:3-8u"		
	Platting Soft gold	MAX:80-120u"	MAX:1-3u"		
	Platting Hard gold	MAX:80 u"	MAX:30 u"		
Finsihing surface		HASL/HASL Lead free, OSP, Immersion silve Platting gold, Platting Ni, Hard gold com	er, Immersion gold, Immersion Tin, ENEPIG, nector, Platting thick soft gold (bonding).		
Special technology		long and short gold connector, back drill, depth con	d-flex, Embedded copper, high-frequency hybrid, trol drill, via in pad, half hole, countersink, step slot. finish, embedded component, carbon ink.		

## **The Circuits Solutions to** Communication

High-speed board with high precision and high alignment can meet the requirements of communication directivity, standing wave ratio, coupling degree and insertion loss, and is widely used in 5G base stations, micro base stations, antennas, millimeter-wave radars and other products.



Products and application: Calibration network (5G antenna) /5G communication base station (2.6G frequency band) Material: Rogers4730G3 **Product features:** Trace width tolerance  $\pm 0.5$ mil





Products and applications: 77G Millimeter Wave Radar/Communication Material: TU943SN **Product features:** Impedance tolerance 5%, trace width tolerance  $\pm$ 0.5mil



Products and applications: 100G optical module /5G communication Material: Panasonic M6 Product features: Impedance tolerance 8%

Products and applications: 24G IoT Radar/Communication Material: S7136H **Product features:** Impedance tolerance 5%, trace width tolerance  $\pm$ 0.5mil

## **The 3D Assembly Solutions**

The development of rigid-flex technology has changed the traditional plane design concept and expanded it to 3D space, which has brought more choices to product design. By using the flexible and foldable characteristics of the rigid-flex board, the available indoor space can be maximized and the volume of the whole system can be reduced.





Product:Large size rigid-flex Applications: telecommunication Layer count: 16L (flex 12 layers) Thickness:2.3mm Minimum line width/line spacing:6.0mil/5.0mil

Products: Heavy copper Rigid-flex Applications: power module Layer count:18L (flex 14 layers) Copper thickness of flex board:20Z Minimum line width/line spacing: 4.5mil/4.5mil



Products:HDI+rigid-flex Applications: mdical Layer count:6L Copper thickness of flex board: 1.0mm Minimum line width/line spacing: 3.0mil/3.0mil

# High Thermal Conductivity and High Heat Dissipation Solution

#### The solutions to high thermal conductivity and high heat dissipation

High thermal conductivity and high heat dissipation circuit board can meet the heat dissipation requirements of high-power electronic products, usually including copper substrate, aluminum substrate and embedded metal block PCB, which can be used in RF, lighting, electric power, power supply and other products, and its application fields include communication, energy, industrial control and so on.



- Products and applications: single-sided aluminum substrate/communication Material: PTFE (or high thermal conductivity
- material)+aluminum base Number of floors:11 Thickness:1.8mm Minimum line width/line spacing:10.0mil/10.0mil

Products and applications: Buried Copper Block

Printed Board/Communication Material: copper block+high Tg FR-4 material

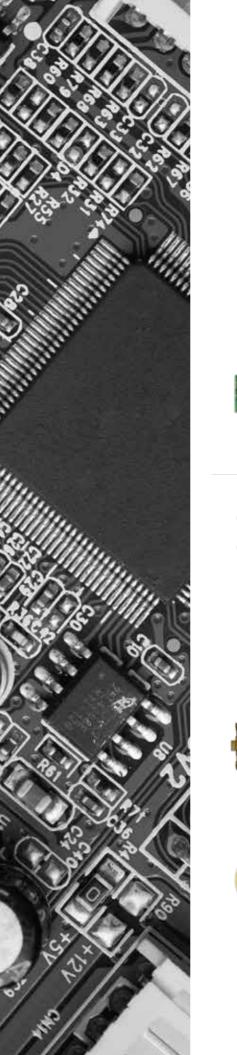


Minimum line width/line spacing: 7.0mil/4.6mil

- Products and applications: aluminum-based sandwich PCB /LED
- Material: aluminum base+high thermal conductivi-
- ty material
- Layer number: 4L Thickness: 3.0mm (2.0mm based on aluminum)
- Minimum line width/line spacing: 8.0mil/6.0mil



**Surface copper:** 60Z (inner and outer layers) Minimum line width/line spacing: 20.0mil/20.0mil

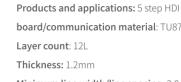


## **The Integrated Solutions to HDI PCB**

HDI's product technology development based on high-density interconnection demand meets the special requirements of product special material processing, arbitrary layer interconnection and special process compounding.

Class carrier board is mainly used as the carrier of IC chip and provides signal interconnection between chip and PCB. Heat dissipation channel and chip protection are key components in packaging.





board/communication material: TU872SLK Minimum line width/line spacing: 2.0mil/2.5mil



Material: S1000-2 Number of floors: 12 **Copper thickness:** 30Z (inner and outer layers)

Minimum line width/line spacing: 4.5mil/4.5mil

## **The Solutions to High Frequency Signal** Transmission

Multi-layer high-frequency board (including stepped slot structure) can save the space occupied by devices and meet the special installation requirements of RF, power splitter and other products, and is usually used in radar antennas, communication fields and so on.



Products and applications: high-frequency mixed-pressure stepped board/communication Material: RO4350B+S1000-2 Layer count: 8L Thickness: 1.5mm Special technology: Three-step groove



Products and applications: High-frequency step board/communication material: RO4350B Layer count: 4L Thickness: 2.6mm

Special technology: Blind buried hole+cavity slot



Laver number: 41

Thickness: 1.2mm





Products and applications: 3 step HDI board/communication material: TU872SLK Laver count: 12L Thickness: 1.6mm Minimum line width/line spacing: 2.0mil/2.0mil

Products and applications:: 4L micro via conductive BGA substrate/digital chip Material: BT Layer count: 4L Thickness: 0.28mm Minimum line width/line spacing: 40um/40um



**Products and applications:** PTFE high-frequency stepped board/communication Material: TLX-8+TLY-5 Layer number: 4L Thickness: 3.7mm Special technology: PTFE step groove



Products and applications: High-frequency step board/communication material: ARLON 880 Layer count: 12L Thickness: 2.0mm Special technology: Cavity slot

## The Solutions to **High Speed Signal Transmission**

High-speed multi-layer circuit boards are made of high-speed plates, which can meet the requirements of high-speed signal transmission of products. They are widely used in base stations, servers, main control boards, optical modules, etc, and their application fields include communication and computers.



Products and applications: high-speed

backplane/communication material: TU872SLK Layer count: 24L Thickness: 5.0mm



Products and applications: high-speed backplane/communication material: TU872SLK Layer count: 18L Thickness: 5.0mm Minimum line width/line spacing: 3.0mil/3.0mil

Minimum line width/line spacing: 3.0mil/3.0mil



Products and applications: high-speed

backplane/communication

Material: M6

Layer count: 26L Thickness: 5.5mm



Products and applications: high-speed backplane/communication material: TU872SLK Laver count: 48L Thickness: 5.0mm Minimum line width/line spacing: 3.5mil/3.5mil

Minimum line width/line spacing: 4.5mil/4.5mil

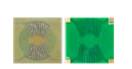
## The Solutions to the **Miniaturization of Electronics**

Embedded products can meet the requirements of product miniaturization, reduce the space occupied by devices, and can be used in RF products, power products, portable equipment, etc., and the application fields are communication and consumer electronics.



Products and applications: Buried device PCB/ communication

Material: component +S1000-2 Layer count: 6L Thickness: 2.1mm Minimum line width/line spacing: 4.0mil/5.0mil



Products and applications: buried magnetic core PCB/ power device Material: magnetic core (inductor) +S1000-2 Layer count: 4L Thickness: 2.0mm Minimum line width/line spacing: 4.0mil/3.0mil





4.0mil/5.0mil

Thickness: 1.6mm Minimum line width/line spacing:

Products and applications: buried capacitor



Products and applications: buried resistor PCB/ communication Material: high speed+buried copper foil (square resistance  $50\Omega$ ) Layer count: 20L Thickness: 3.0mm Minimum line width/line spacing: 4.0mil/4.0mil



### Provide a vertically integrated one-stop solution

King Brother is committed to providing customers with high-reliability electronic product manufacturing services, focusing on intelligent hardware, communication technology, Internet of Things, industrial control, and automotive electricity.

Electronic products in the fields of electronics, medical care and new energy provide one-stop solutions such as BOM alignment, PCBA assembly, assembly, function and reliability testing.

EMS

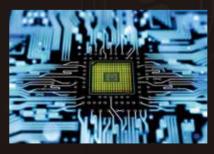
Final Asse

## Services

Equipped with automatic printing machine, SIEMENS/FUJI high speed.A complete set of SMT production and testing equipment, such as mounter, lead-free reflow soldering and X-RAY, can provide customers with professional SMT processing services.

The company has established a good strategic cooperative relationship with the original chip factory or the main agent supplier, which can ensure the traceability and reliability of the purchased components and strictly warehouse the components standardized management of storage.

### Advantages



• PCB quality determines product quality. • Deep process understanding of PCB is the basis of other links.



template is the bottom entrance. other links.

## IEMS

With advanced THT welding and assembly production line, we can provide customers with trial production and mass production of high-density through-hole welding services.

It has a fully automatic PCBA board spraying production line, which can provide protection treatment for electronic products containing three-proof paint and other chemical materials, as well as on-load reliability testing services for products.

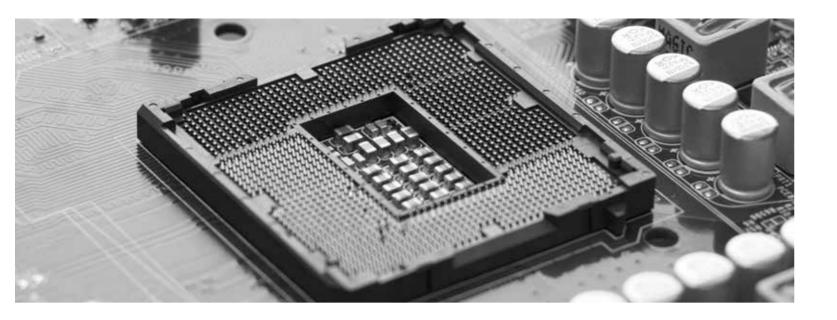


• BOM is based on PCB design, and PCB • Quality delivery can reduce the cost of communication and trial and error in



- The decision makers of PCB and PCBA are both engineers.
- Seamless connection between product research and development links, fast service and improved efficiency.





## **PCB** Assembly

Through assembly, KingBrother fixes electronic components such as active parts, passive parts, and plug-in parts on the PCB by SMT and DIP, so as to realize the interconnection between electronic components and circuits

## Process Capability Technology Capabilities

Project		Conventional technology	Unconventional process	Remarks		
		Minimum size	L≥50mm W≥50mm	L<50mm W<50mm	The distance between BOT, TOP surface components and mark points and the edge of the board shall be ≥	
		Maximum size	L≤450mm W≤350mm	L:800-450mm W:400-350mm	3 mm; The size of unconventional PCB is within the scope of	
	PCB	Component thickness (t)	0.5mm≤T≤3mm	T<0.5mm T>3mm	semi-automatic printing equipment, and the minimum accuracy is 0.5pitch.	
SMT process		Minimum package	0201(0.6mm*0.3mm)	01005 (0.3mm*0.2mm)		
Sin process	Device size	maximum size	SMD≤200mm*125mm	SMD>200mm*125mm	- Height of double-sid-	
		Device thickness	T≤15mm	T>15mm	ed process device ≤	
	QFP, SOP, SOJ and other polypods.	Minimum PIN spacing	0.4mm	0.3mm≤Pitch<0.4mm	25mm.	
	CSP、BGA	Minimum ball spacing	0.4mm	0.3mm≤Pitch<0.4mm	1	
	PCB尺寸	minimum size	L≥50mm W≥50mm	L<50mm	1. BOT surface element < 5 mm; 2. The distance between the pin of the plug-in component and the SMT part on the BOT surface > the thickness	
DIP process		maximum size	L≤500mm W≤450mm	L<800mm W≤450mm		
(wave soldering)		Thinnest size	0.5mm	T<0.5mm		
		Thickest size	5mm	T>5mm	of the SMT part+2.0mm.	
Three-proof paint	processing parameter	Temperature tolerance range	-30°C≤T≤120°C	-50°C≪T≪150°C		
technology		Coating thickness	20um≤T≤35um	35um≤T≤60um		
Flying needle testing process	Device height	Upside	H≤60mm	H>60mm		
		Downside	H≤120mm	H>120mm	/	
	PCB thickness	Thickness	T≤5mm	T>5mm		

## **Electronic Manufacturing Service Case**

### **IEMS** Cases



Products and applications: light valve main control board/electric power

Mounting process: double-sided SMT+ single-sided

THT mixed main chip: P2020.

Product function: optical transceiver control

New technical features: high-speed optical fiber communication, mixed signal processing.



Products and applications: launch control board/power

Mounting process: double-sided SMT+ single-sided

THT mixed main chip: XC3S400.

Product function: light emission control

New technical features: FPGA real-time signal processing, dual-system redundancy design, and unique patented light tube design.



Products and applications:

launch control board/power Mounting process:

double-sided SMT+ single-sided THT mixed main chip:

XC3S400.

Product function: light emission control

New technical features: FPGA real-time signal processing, dual-system redundancy design, and unique patented light tube design.



Products and applications:

water level monitoring system/environmental control Mounting process:

double-sided SMT+ single-sided THT mixed installation THT mixed main chip:

TMS320C64

Product function: water level and temperature monitoring

New technical features: after the system is processed, the water flow of each drainage ditch measuring point is displayed on the host screen of the monitoring



Products and applications: data acquisition/Communication

double-sided SMT+ single-sided THT mixed main chip: HI3515

Product function: data acquisition

New technical features: an interface design for collecting data from outside the system and inputting it into the system.

25





Mounting process:





Products and applications: immunoassay system/medical treatment

Mounting process: double-sided SMT+ single-sided THT mixed installation THT mixed main chip:

EPM1270

Product function: data sorting

New technical features: low radiation, high reliability, accurate detection of data, intelligent analysis and output of diagnostic suggestions.



Products and applications: TE/ power, communication Mounting process: double-sided SMT+ single-sided THT mixed installation Main chip: HEF4001BT

Product function: thyristor control unit

STM32

Features of new technology signal processing.



Products and applications: elevator monitoring system/industrial control Mounting process: double-sided SMT+ single-sided THT mixed installation THT mixed main chip:

Product function: slide, jitter, temperature monitoring.

using edge computing-cloud platform to implement elevator life cycle management. New technical features:



Products and applications: charging pile industrial control board/industrial control Mounting process: double-sided SMT+ single-sided THT mixed installation THT mixed main chip: TMS320VC33

Product function: detection

New technical features: rich interfaces and fast design.



Products and applications: NB-IOT/ smart meter reading, smart home main chip: Hi211 Mounting technology: single-sided mounting SMT Product size: 19 \* 18.4 \* 2.2mm.

Product features: wireless data communication

Features of new technology:

compact size, ultra-low power consumption and ultra-wide temperature range, which can be widely used in smart meter reading, smart city, smart home, smart agriculture and other industry application scenarios.



## **BOM Solutions**

Using product thinking to optimize BOM and manage supply chain, combined with big data and professional artificial technology, we provide customers with one-stop BOM kit supply services, and help them to save manpower, financial resources, and material resources, reduce customer operating costs, and efficiently overcome production difficulties.



**BOM Selection** Using accumulated engineering data to provide customers with technical support

for component selection



## BOM Kitting

Strategic cooperation agreements with ten large component distributors to improve procurement efficiency and reduce procurement costs

### **Advantages**

High quotation coverage rate, personalized service, and strong purchasing feasibility.



With millions of base data, we can quickly improve the BOM, automatically complete it, easily manage alternative materials, verify usage, avoid mistakes and reduce troubles.



Quickly calculate the best cost linking data platform.Quickly locate and obtain inventory and price information

Professional team to improve BOM structural Complete and non-standard parts, provide complete System product BOM kit services, complete inspection procedures and scientific supplier management.

Cost Down

Focus on product BOM management to make procurement easy and efficient, reduce costs and shorten the product kit cycle.

## Using product thinking to optimize BOM and manage supply chain

E-BOM Engineering design	P-BOM Technical
Component verification and	Fake product Ide
reliability testing	Identification mat
Active components	original manufact or recycled mater

- Passive components
- Module categories
- Mechanical/Hardware categories
- Packaging materials

#### BOM risk assessment

- High-Risk component screening
- Second source Sourcing Assistance
- Functional comparison
- Component verification

M-BOM Manufacturing

procurement feasibility

quality

BOM DFP design optimization for

Assistance in early identification of

BOM design selection missing,

reduce duplicate trial production

time and costs and improve product

ntification aterial origin from turer, refurbished, rial

- Comparison and testing Items
- Components testing
- Mechanical parts testing

#### Other services

- Complete kit Management
- Cost optimization
- Material inspection/verification
- Supplier audit assistance
- Qualified supplier mentoring and certification

#### Green environmental protection system review and establishment

- •REACH, ROHS, and exemption investigation and audit services
- •Qualified supplier Mentoring and Certification

# **Electronic Engineering Service Ensures Quality Production**

## **EES & Testing**

KingBrother testing service center has a central laboratory equipped with advanced testing equipment and professional technical team, which can provide testing services for electronic components, PCBs, PCBAs, and electronic products, including electrical and electronic performance testing, safety and regulatory testing, reliability testing, and product failure analysis.

As a professional testing institution, the testing service center has obtained national CNAS/Guangdong CMA qualification certification and can issue authoritative testing reports recognized by third parties.

### **Reliability Testing**

#### Mechanical reliability

 Vibration test Friction test Drop test Impulse test

#### Thermal shock test High temperature test Constant temperature and humidity test Low temperature test Aging test Salt spray test

Abnormal function

Poor soldering

Partial leakage

IMigration failure

Solder joint cracking

PCBA

### **Failure Analysis**

#### PCB

- Open & short circuits
- Delamination
- Abnormal impedance
- Insufficient voltage withstanding Corrosion
- Migration

#### Material Analysis PCB

#### Ductility Peel strength Crystallization analysis Roughness detection

#### Adhesion Hardness testing Composition analysis Chemical resistance test

PCBA

## **Testing for Hazardous Substances**

RoHS regulations restriction Testing of substances	EU RoHS & China RoHS restriction: mercury (Hg), hexavalent chromiu diphenyl ethers (PBDE);EU RoHS p diiso-octanoic acid phthalate (DEH
REACH directive focus on substance testing (84 items)	Anthracene, 4,4 '-diaminodipheny
REACH directive appendix 17 Restricted substances	Dichloromethane (Dichloromethan and other 59 items
Halogen-free detection	EN 61249-2-21:03, IEC 61249-2-21: quasi-specified halogen fluorine (F

## nanufacturing design

#### **Environmental reliability**

 Temperature/Humidity cycle test Rapid temperature change test



#### **Electrical reliability**

- Secondary screening of components
- high-voltage insulation test
- Insulation resistance test
- CAF resistance test

#### Components

- Open & short circuits
- Electrical parameter drift
- Function failure
- Poor soldering
- Burning down
- Electric leakage

#### Components

- TG testing
- TD testing
- CTE testing
- Dielectric constant
- Dielectric loss
- Delamination time
- Thermal shock test
- Withstand voltage test
- Insulation resistance test

Lead (Pb), cadmium (Cd),

(Cr(VI)), polybrominated biphenyls (PBB), polybrominated prity substances: hexabromocyclododecane (HBCDD), ), butylbenzyl phthalate (BBP), dibutyl phthalate (DBP)

nethane, cobalt dichloride... 84 items (still being updated)

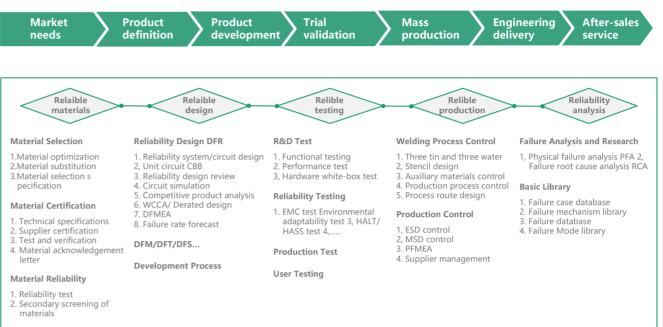
e), benzene (benzene), polychlorinated terphenyls (PCTs)

3 IPC, JEDEC J-STD-709, IPC TM650, etc Detection of , chlorine (CI), bromine (Br), iodine (I) content

## Open & short circuits

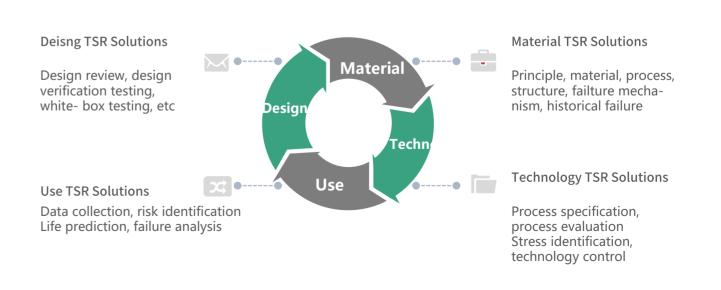
No.	Services	Capabilities	Technical Capabilities
1		Components screening	Multi-dimensional component optimization
2	Material reliability	Components repacement	Compatible substitution or functional substitution
3		Components inspection	Components inspection and second screening
4	Design reliability	SCH optimization	SCH design, change, optimization, standardization
5		PCB optimization	Layout, wiring, impedance, package optimization
6		Reverse engineering	SCH、PCB、BOM reverse
7		SI/PI	Signal/power integrity simulation
8	Testing reliability	White-box testing / Flying probe testing	Open & short circuits and singnal testing
9		Functional testing	Functional tools design and testing
10		CAM design	DFM design
11	DFX design	EBOM design	DFP design
12		PCBA simulation	DFA simulation
13		Environmental testing	High temperature, low temperature, temperature cycle, rapid temperature change, impact Attack, aging, etc
14	Reliablity test	Mechanical testing	Vibration, drop, peel degree, thermo-mechanical, etc
15		Electric testing	Impedance, voltage resistance, leakage current, function, etc
16		Product failture analysis	Analyze the failure mechanism and root cause of the product
17	Failure analysis	Componnets failture analysis	Analyze the failure mechanism and root cause of the components

## **Reliability Engineering**



## Reliable Overall Solution

The integrated reliability solutions TSR refers to a reliability-oriented approach that identifies reliability risks and failure mechanisms from product design, materials, processes, and use. Guided by reliability physics theory, it systematically improves product reliability levels from four dimensions: design, materials, processes, and use, enhancing the brand value of the enterprise.





## Intellectual Property

The company has a fully organizational system and guarantee mechanism for technological innovation, and has established a series of scientific research and innovation platforms including "Research Institute", "Central Laboratory", "Guangdong Engineering Technology Research and Development Center", "Guangdong Enterprise Technology Center", and "Guangdong Industrial Design Center", and gradually constructed and formed an intellectual property management system for the purpose of protecting innovation.

After more than 20 years of technological accumulation, a group of core technologies in the field of electronic circuits with completely independent intellectual property rights have been mastered, and some key technologies have reached the international advanced level

## Advantages

#### Authorized 180 valid patents



Important Awards

A large-area thick GEM production process

The 20th China Patent

**Excellence** Award

Patent Name:

Patent number:

ZL201410704645.3

- 82 invention patents
- 93 utility model patents
- 5 appearance patents

#### 237 Copyright

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116 software copyright

The 21st China Excel-

The invention discloses a PCB board with

lent Patent Award

Patent Name:

built-in active device

Patent number:

ZL201510774459.1

- 10 works copyright registration
- 111 papers were published in core journals of the industry



Magnetic core laminated blind hole Fabrication method of electromagnetic induction multilayer printed circuit board Patent number: ZL201410285999.9

## **High-tech Products**

- Embedded core multilayer PCB
- Embedded copper block multilayer PCB
- PCB with thick gas electron multipliers
- High frequency high precision RF PCB
- Oversized high-speed communication backplane
- Embedded components multilayer PCB

- High step HDI rigid-flex board
- PCB for 400G high-speed photoelectric signal conversion module
- High heat dissipation aluminum-based board used in new energy vehicle motor drive module
- High speed communication HDI board
- Ntensive step slot PCB for phased array radar



In the past 27 years, we have served more than 18,000 customers, including more than 1,000 customers who have worked with us for more than 10 years. Growing with customers makes us your reliable partner.

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**Technical Solutions** 

